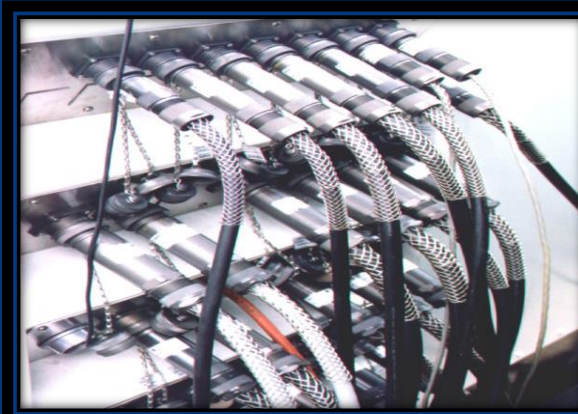




Engineered Products

- ◆ **Aftermarket sales of service loops**
- ◆ **Custom Cable assemblies**
- ◆ **Fiber Optic Assemblies**





Service Loop Design Overview

Service loop designs vary based on customer experience.

- ◆ Free Hanging Cable
- ◆ Hose Encased
- ◆ Ladder Loop





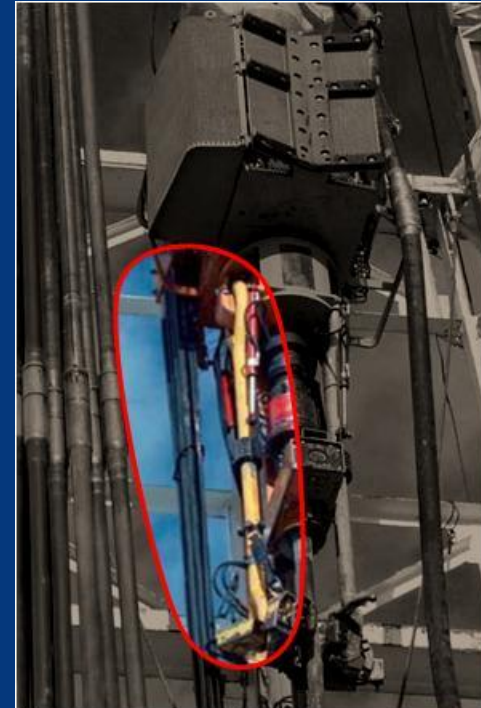
Pros & Cons – Free Hanging Cables

Pros

- ◆ Minimum Bend Radius limited only by cable
- ◆ Small cross sectional area
- ◆ Light Weight
- ◆ Cost prevention due to cable sizing requirement of free hanging cable
- ◆ Easiest and lowest replacement cost

Cons

- ◆ Lack of support = added tensile stresses
- ◆ Susceptible to wind and derrick damage
- ◆ Lack of protection from handling and abrasion





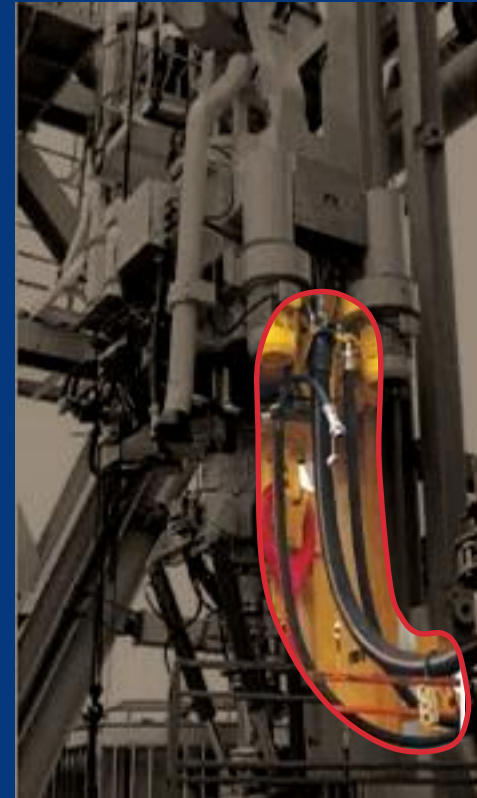
Pros & Cons – Potted Hose Encased

Pros

- ◆ Supported along length of hose
- ◆ Added abrasion protection and crush resistance
- ◆ Reduced susceptibility to wind and derrick damage

Cons

- ◆ Min. Bend Radius limited by hose diameter
- ◆ Added bend stress = increased fatigue
- ◆ Additional Weight
- ◆ Cost increase due to cable sizing requirement of multiple cables in raceway (hose) and potting cost
- ◆ Difficulty and cost of replacement





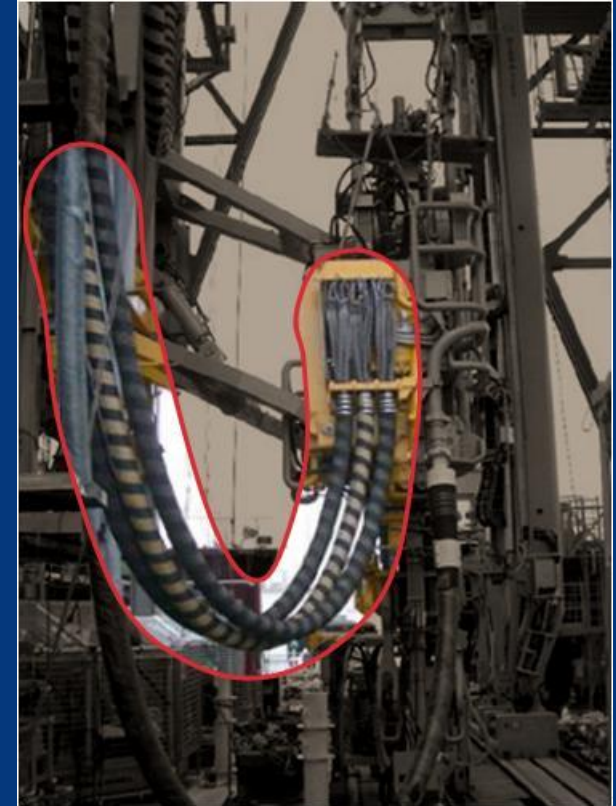
Pros & Cons – Non-potted Hose Encased

Pros

- ◆ Light Weight
- ◆ Added abrasion protection
- ◆ Reduced susceptibility to wind and derrick damage
- ◆ Low cost repair/replacement

Cons

- ◆ Min. Bend Radius limited by hose diameter
- ◆ Cost increase due to cable sizing requirement of multiple cables in raceway (hose)
- ◆ Difficulty of repair/replacement





Pros & Cons – Ladder Loop

Pros

- ◆ Minimum Bend Radius limited only by cable
- ◆ Reduced susceptibility to wind
- ◆ Lower cost repair/replacement
- ◆ Cost prevention due to cable sizing requirement of free hanging cable

Cons

- ◆ Lack of protection from handling and abrasion



Shrouded Designs

Shrouded Hose Encased

- Lowest vulnerability to wind and derrick damage



Shrouded Free Hanging Cables

- Lower vulnerability to wind and derrick damage than free cables
- Additional abrasion and handling protection

