

# LIGNO C

## Thinner & Dispersant

### Product Description

LIGNO C chrome lignosulfonate is a multi-purpose deflocculant and gel-strength reducer, temperature stabilizer and filtration-control additive for use in all water-base systems.

### Typical Physical Properties

Physical appearance	Dark brown powder
Specific gravity	1.2-1.4
Solubility	37 lb/ft <sup>3</sup> (590 kg/m <sup>3</sup> )
Flash Point	2.8-4

### Application

LIGNO C additive has proven to be an excellent all-purpose deflocculant and fluid-loss-control agent. It is effective for viscosity control and fluid-loss reduction in all water-base mud systems, including freshwater, brackish water, seawater, salt, lime, gypsum and potassium systems. Laboratory tests and field usage have demonstrated the superior deflocculating ability of LIGNO C additive even in the presence of contaminants and elevated temperatures.

### Advantages

- Compatible with all water-base mud systems
- Temperature tolerance in the 325° to 350°F (163° to 176°C) range
- Helps reduce fluid loss without high concentrations of clay or filtration control additive
- Effectively inhibits bentonitic cuttings and/or shale hydration when used in sufficient concentrations
- Tolerant to, and continues to function in, the presence of contaminants
- Contains the more acceptable Cr<sup>+3</sup> chrome valence state.

### Limitations

- Most effective in alkaline systems with a pH of 9.5 or above
- Contains chrome which is not acceptable for all applications, depending on local environmental regulations and considerations

### Recommended Treatment

Normal treatments of LIGNO C additive range from 1 to 12 lb/bbl (2.85 to 34.2 kg/m<sup>3</sup>). Initial treatments usually range from 1 to 6 lb/bbl (2.85 to 17.1 kg/m<sup>3</sup>), depending on the mud system, solids concentrations and the desired results; treatments can be added easily to the system through the mud hopper. Due to the product's low pH, LIGNO C additive treatments require additional caustic soda, or an alternative alkaline material, to maintain a consistent pH. A normal ratio is one sack of caustic soda for every four sacks of LIGNO C additive. It is most effective in mud systems with an alkaline pH in the range of 9 to 11. For lower pH systems, the product can be premixed in a higher-alkalinity solution prior to being added to the active mud system.

### Packaging and Storage

LIGNO C is packaged in 50-lb (22.7-kg), multi-wall, paper sacks. Store in a dry location away from sources of heat or ignition, and minimize dust.

Important Note: These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and method of use of our product are beyond our control. We recommend that the prospective user determine the suitability of our material and suggestions before adopting them on a commercial scale.