

# LIG

## Thinner

### Product Description

LIG lignite powder oxidized is a naturally occurring material used to reduce fluid loss and deflocculate water-base muds. LIG is a partially soluble additive which provides thin, low-permeability filter cakes. It is an excellent emulsifier for oil-in-water emulsions as well as a secondary deflocculant and is especially effective in high-temperature applications. It performs exceptionally well in dispersed systems as a synergistic additive with lignosulfonates. It can be used in virtually any water-base fluid.

### Typical Physical Properties

Physical appearance	Black powder
Specific gravity	1.6 - 1.8
pH (1% solution)	4 - 5
Bulk density	52 lb/ft <sup>3</sup> (833 kg/m <sup>3</sup> )
Typical grind	90 - 95% <20 mesh

### Application

LIG additive can be used for rheology and filtration control in all water-base muds. It is especially effective in stabilizing the properties of muds exposed to high temperatures and contaminants such as CO<sub>2</sub> and calcium. LIG additive is especially effective when treating cement contamination. It reduces the high viscosity and pH of cement-contaminated muds and reacts with calcium to lessen the contaminating effects.

### Advantages

- Provides improved filtration control
- Reduces viscosity and gel strengths
- Significantly extends the temperature stability of water-base fluids
- Resists the effects of contamination
- Improves filter-cake quality by reducing its thickness and permeability
- Reduces wall-sticking tendencies
- Stabilizes rheological properties
- Compatible with a wide range of water-base systems
- Especially effective when treating cement contamination

### Limitations

- Less effective at pH levels below 9.5

### Recommended Treatment

Normal treatments of LIG range from 1 to 8 lb/bbl (2.85 to 22.8 kg/m<sup>3</sup>). Due to their low pH, LIG treatments require additional caustic soda or an alternative alkaline material, to maintain a consistent pH. A normal ratio is one sack of caustic soda for every four sacks of LIG. In high-salinity systems, it is preferable to premix the LIG in medium-pH freshwater to enhance dispersibility, and then add the premix to the active system. It is most effective in mud systems with an alkaline pH in the range of 9 to 11.

Important Note: These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and method of use of our product are beyond our control. We recommend that the prospective user determine the suitability of our material and suggestions before adopting them on a commercial scale.

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### Packaging and Storage

LIG is packaged in 50-lb (22.7-kg), multi-wall, paper sacks. Store in a dry location away from sources of heat or ignition, and minimize dust.

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